Replica Mono

Family Overview

Replica Mono

About the Font LL Replica is a bold sans-serif

design conceived for both text setting and use at large point sizes – e.g. for headlines, graphic applications, sign-writing, etc.

The font was constructed on a strict grid which was rigorously referred to in order to shape the individual characters. In place of the 700 units for standard caps height in Fontlab, the grid was reduced to just 70 units. This arbitrary simplification and selfinduced restriction strongly influences the shape of each individual glyph. For example, the bevels on the inner and outer corners function as a sort of negative ink trap. The vertical cuts of diagonals enable users to set LL Replica very tightly, especially in the bold and the heavy weights. The result is a typeface that has all the features of a classic sans-serif font of Middle-European descent, but with slightly altered DNA.

LL Replica is currently available in four weights with matching italics. A monospaced cut in the regular weight was released independently.

PDF Replica

Styles

Supported Scripts	Latin Extended							
File Formats	Opentype CFF, Truetype, WOFF, WOFF2							
Design	NORM (Dimitri Bruni, Manuel Krebs) (2008)							
Contact	General inquiries: service@lineto.com Technical inquiries: support@lineto.com	Lineto GmbH Lutherstrasse 32 CH-8004 Zürich Switzerland						
	Sales & licensing inquiries: sales@lineto.com	Telephone +41 44 545 35 00 www.lineto.com						

Glyph Overview

Uppercase	A P	B Q	C R	D S	E T	F U	G V	H W	I J X N	J Κ 2	L	М	Ν	0
Lowercase	а	b	С	d	е	f	g	h	i	j	k	1	m	n
	ο	р	q	r	S	ß	t	u	v	W	×	У	z	
Proportional, Tabular Figures	0	1	2	3	4	5	6	7	8	9				
Ligatures	ff	fi	fl	ffi	. fi	FL								
Std Accented	À	à	Á	á	Â	â	Ã	ã	Ä	ä	Å	å	Æ	æ
- Standard Western	Ç	Ç	È	è	É	é	Ê	ê	Ë	ë	Ì	ì	Í	í
	Î	î	Ï	ï	Ð	ð	Ł	ł	Ñ	ñ	Œ	œ	Ò	ò
	Ó	ó	Ô	ô	Õ	õ	Ö	ö	Ø	Ø	Š	š	Ù	ù
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Glyph Overview

Superscripts, Subscripts, Fractions, Ordinals	H H 1	0 0 <u>1</u> 2	1 1 <u>1</u> 2 2	2 2 <u>1</u> 3 3	3 3 <u>1</u> 4 3	4 4 <u>1</u> 5 3	5 5 <u>1</u> 6 4	6 6 <u>1</u> 7 5	7 7 <u>1</u> 8 5	8 8 <u>1</u> 9 7	9 9 <u>1</u> 10	
		3	5	4	5	8	5	6	8	8		
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Numerators,	1	0	1	2	3	4	5	6	7	8	9	
Denominators	1	0	1	2	3	4	5	6	7	8	9	
Arrows	÷	→	1	t	٦	7	Ŕ	Ľ				
Symbols				\boxtimes				\boxtimes				
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Layout Features

Case Sensitive Forms	[Discret] May-July «Hello»	[DISCRET] MAY-JULY «HELLO»
Standard Ligatures	flat office	flat office
Oldstyle Figures	8.5.2009 2.6.1974	8.5.2009 2.6.1974
Arbitrary Fractions	6 2/5 × 9 4/5 34 1/6 ÷ 7 1/7	$6 \frac{2}{5} \times 9 \frac{4}{5}$ 34 $\frac{1}{6} \div 7 \frac{1}{7}$
Superscript	North1, East2	North¹, East²
Subscript	H20	H₂O
Ordinals	1a 1o	1ª 1º
Sharp S	Nebenstrasse	Nebenstraße

Layout Features

Stylistic Set 1: Alternate Arrows	⊅Top⊾ ⊾Bottom⊻	⊅Top⊼ ∖Bottom∠
	←Sides→	\leftarrow Sides \rightarrow
	¢Lift¢	\$Lift\$
	↑Up↑	ΛUp↑
	↓ Down↓	√Down↓
Stylistic Set 2: Single-Storey a	Decimals	Decimals
Stylistic Set 3:	long s	long f
long s	stylistic set	ftyliftic fet
Stylistic Set 5:	Grid/Grid	Grid/Grid
	Grid\Grid	Grid⁄Grid
Stylistic Set 7: Alternate Em Dash	Em-Dash	Em—Dash
Stylistic Set 8: Thin Alternate Em Dash	Em—Dash	Em—Dash
Stylistic Set 9: Alternate Ampersand	Nodes & Points	Nodes & Points

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4.5 Points

several years, which was longer than we expected, since we actually intended to be finished in 2007. Previously, we had worked on other typefaces, that can be considered precursors. especially Standard, but we didn't really make headway. Do you remember the beginnings and the problems we faced? $DB \rightarrow$ The first idea emerged after we finished Normetica. Normetica was closely connected to the era in which it was created, the late 1990s. So we WANTED OUR NEXT TYPEFACE TO BE NEUTRAL, WHATEVER THAT MEANS, AS TIMELESS AS POSSIBLE STANDARD WAS SUCH AN ATTEMPT. TAKING UP THE LINEAR ROMAN

MK→ Work on Replica took

typefaces of the 1950s and 1960s. Perhaps we were expecting too much. In any case we were not satisfied with the first attempts. $MK \rightarrow When I look at the$ designs today. I find Standard's weaknesses striking. The drawing was really not good. And we actually never used the typeface. $\text{DB}{\rightarrow}$ Yes we did, we used it for very small things, such as the sign on the door to our office and a few flvers. But vou're right: Standard was not VERY SUCCESSEUL, APART FROM ITS NAME. THE AMBITION AND INT-ENTION EXPRESSED BY THE NAME WERE GOOD. I THINK THE PROBLEM

WAS THAT WE TRIED TO MAKE

something that "looks like" something else. It was a typeface based on clear models. but meanwhile it lacked a concept, a methodological approach. When you try to copy something. there are many ways to do it. MK→ Another problem, in my view. was that it wasn't clear to us how much time we should invest. Normetica and also Simple, the successor to Normetica, were developed quickly. They were constructed typefaces. Standard. by contrast, was already moving in A LESS GRAPHIC DIRECTION, AND AT THE TIME WE HAD HAD LITTLE EXPERIENCE WITH DRAWING $\text{DB}{\rightarrow}$ I see the problem as not SO MUCH THE DETAILS OF THE

6 Points

drawing but as the lack of a concept. That was the big difference from Replica. In the latter case, there was an idea, a method, from the outset. After our failure with Standard, we had dropped the project of a more neutral typeface for a while, and when we took it up again in 2004-5, we soon noticed that we had to start with formal, almost mathematical decisions, which WOULD THEN AFFECT THE DRAWING AND THE FORM. WE DID NOT KNOW EXAC-TLY WHAT THE EFFECTS WOULD LOOK LIKE, BUT WE BEGAN BY DEFINING formal principles. The most important of these definitions was to enlarge the grid that the FontLab software provides for designing fonts. We multiplied this grid ten times, so that we were working not with a 700 grid (700 units is the standard Caps height in FontLab), as the software intends, but just a 70 grid. Consequently we had many fewer possibilities to place NODES AND BÉZIER CONTROL POINTS, which EXTREMELY LIMITED THE FREE-DOM OF DRAWING. ON A PLANE THAT WOULD NORMALLY HAVE A HUNDRED DOTS

7,5 Points

available, we only had four from which to choose.
►M► That was a somewhat anachronistic decision, since the trend today is in the opposite direction. You mentioned once that some typography blog called for the grid in FontLab to be made much smaller. Somebody called for a 7,000 grid in order to be able to draw more accurately. But it seems to me that, in addition to your deliberately anachronistic attitude, there was also a pragmatic reason for your decision: you wanted to be able to see in the program's preview mode what the drawing would look like, and because THE PREVIEW USED A LARGER GRID THAN WAS AVAILABLE WHEN DRAWING, YOU TOOK THIS ONE AS THE STANDARD.
►D► RIGHT. THAT WAS, ADMITTEDLY, AN IMPORTANT REASON. IT

9 Points - SS02 Single-Storey a

[...][DIMITRI] provoked me that the preview mode of the software can only render a tenth of the actual grid, and I said to myself: "What you see is what you get." So I only drew the letters as sharply as I could see them. But the discussion you mention in the typography blog also provoked us. We said to ourselves, if you demand a grid which would have ten times as many dots as are currently availeable, now we'll show you that we can even work with ten times less. Naturally the possibilities are very limited, if you arrange all nodes and Bézier control points on such a coarse grid. BUT BY DOING SO WE FOUND WHAT WE HAD BEEN LOOKING FOR: A PREDEFINED CONCEPT THAT HAD AN INEVITABLE EFFECT ON THE DRAWING. [MANUEL] A SECOND, FORMAL DEFINITION WE MADE EARLY

ON FOR REPLICA CONCERNED THE SO-CALLED BEVEL.

10.5 Points

[...] All of the characters are cut off
 in the corners, so that there are no right
 angles at all. This results in a kind of
 rounding effect, and when the type is small,
 it looks slightly damaged, as if it hadn't
 been drawn clearly. We had rounded off the
 corners before, for Normetica and Simple.
 But in my view the difference is that it
 wasn't necessary then, whereas with Replica
 it was about making the grid visible.
 Jes, I see it that way as well. The bevels
 OF REPLICA SERVE TO MAKE THE GRID VISIBLE,
 SINCE THE CUTOFF CORNERS ARE EXACTLY THE
 SAME WIDTH AS A UNIT IN OUR NEW, LARGER GRID.
 THIS FUNCTION OF MAKING THE GRID VISIBLE

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12 Points is especially important for letters where the grid would not otherwise be seen, like the uppercase I, for example. Nevertheless, it is striking that we have had rounded corners on all our typefaces so far, and the reason is perhaps that it is a way to make a typeface more specific. <u>DB</u> It makes the typeface more iden-TIFIABLE. BUT IN A SENSE IT IS ALSO A TRICKY DECISION, PERHAPS NOT SO MUCH WITH THE OUTER BEVELS BUT WITH THE INNER ONES. IF YOU COMPARE IT

16 Points

Bevel Bruce Lee Book Constructed Typeface Control Points Coordinates, Damaged look Decimals 121 dots (11²) [E→C09□23][D→C14□50] Functional FONTLAB 20 Points

Formal Principles 7,000 Grid Kerning Process Linear Methodological \$40MM - \$26MM - \$7MM Pragmatic Remake, Replique TIMELESS

Unit: 80,690 Visible Grid Very limited options "What you see is what you get." X AXIS - Y AXIS

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25 Points

A4-A3-A2 Bézier, Blurry Corners Diagonal Endings EVIDENCIES

32 Points

Normetica Mathematical METHOD



^{vs Points} Units Visible WIDTH

135 Points Replica Mono

Univers

135 Points Replica

Univers

80 Points Medium Stylistic Set 1

Δ

80 Points Light

Default

conversation about REPLICA

34 Points Default

> Control Points Formal approach Norm-etica Rational/Sensible ←Side Bearings→ [570,330]&[180,400]

34 Points **All Alternates**

Control Points Formal approach Norm-etica Rational/Sensible \leftarrow Side Bearings \rightarrow [570,330]&[180,400]

Technical Information

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Afrikaans Songhai Albanian Kölsch Asturian Langi Asu (Tanzania) Latvian Lithuanian Basque Bemba (Zambia) Lower Sorbian Bena (Tanzania) Luo (Kenya and Breton Tanzania) Catalan Luxembourgish Chiga Luvia Cornish Machame Croatian Makhuwa-Meetto Czech Makonde Danish Malagasy Dutch Maltese Embu Manx English Meru Esperanto Morisyen Estonian North Ndebele Faroese Northern Sami Filipino Finnish French Nyankole Friulian Oromo Galician Polish Ganda Portuguese German Prussian Gusii Quechua Romanian Hungarian Icelandic Romansh Igbo Rombo Inari Sami Rundi Indonesian Rwa Irish Samburu Italian Sango Sangu (Tanzania) Jola-Fonyi Kabuverdianu Scottish Gaelic Kabvle Sena Kalaallisut Serbian Shambala Kalenjin Kamba (Kenya) Shona Kikuyu Slovak Kinyarwanda Slovenian Koyra Chiini Songhay Soga Koyraboro Senni Somali

Spanish Swahili (macrolanguage) Swedish Swiss German Tachelhit Taita Tasawaq Teso Turkish Upper Sorbian Uzbek Volapük Vunjo Walser Welsh Western Frisian Yoruba 7arma Zulu Norwegian Bokmål Norwegian Nynorsk

Open Type Features

aalt	Access All Alternates	pnum	Proportional Figures
case	Case-Sensitive Forms	salt	Stylistic Alternates
ccmp	Glyph Composition /	sinf	Scientific Inferiors
	Decomposition	ss01	Stylistic Set 1
dnom	Denominators	ss02	Stylistic Set 2
frac	Fractions	ss03	Stylistic Set 3
hist	Historical Forms	ss05	Stylistic Set 5
liga	Standard Ligatures	ss07	Stylistic Set 7
locl	Localized Forms	ss08	Stylistic Set 8
numr	Numerators	ss09	Stylistic Set 9
onum	Oldstyle Figures	subs	Subscript
ordn	Ordinals	sups	Superscript
ornm	Ornaments	zero	Slashed Zero

Codepage Please refer to the Technical Document

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